

Wednesday, April 26, 2017 2:25:16 PM

160408

Page 1

Item ID: D2618

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bushing

Stop

NS2

Start Date: 5/7/2017

Start Qty: 200.00

~~*200*~~

Cust Item ID:**Required Date:** 5/10/2017

Req'd Qty: 200.00

~~*200*~~

Customer:

Reference: SCHEDULED/S

Approvals:

Process Plan:

Date: APR 27 2017

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

[illegible]

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:	0.00					DAS		
130	Packaging	Memo				146	6	9-89	MAY 17 2017
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC	Memo					17/5/17		JH
	Quality Control								

u 17.05.17

DAS
21
9-89

MAY 17 2017

Picklist Print

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Work Order ID: 160408

160408

Parent Item: D2618

D2618

Parent Item Name: Bushing

Start Date: 5/7/2017

Required Date: 5/10/2017

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINR0.750		Purchased		No		100	f	49.7410	0.258	54.31579			

MDFI RINR0 750

Delrin Round Bar 0.75" color: black

Location

Loc Qty

Loc Code

MAT018

49.741

m137088

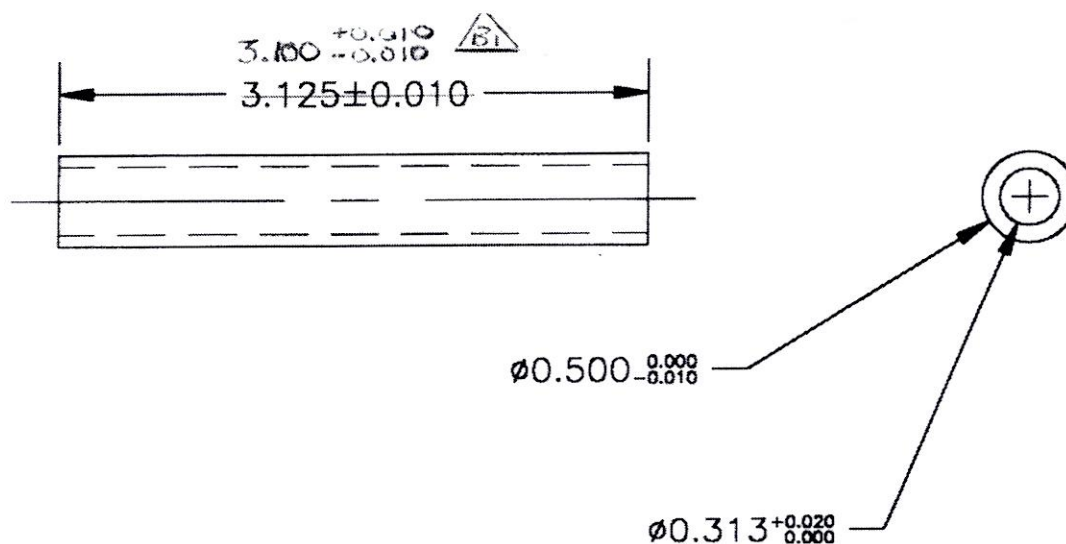
49.741

DAS
45 2017-5-9
Q-PQ



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



SHO (10)
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
160708 MJS
170477

MATERIAL: DELRIN OR TEFLON OR NYLON